

Date: Monday, 5/14/2007 7:12:29 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DART 13-MAN 3-POINT SHOULDER HARNESS KIT
 Job Number : 32329
 Estimate Number : 12865
 P.O. Number : NIA
 This Issue : 5/14/2007 S.O. No. : NIA
 Prsht Rev. : NC
 First Issue : NIA Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By :
 Comment : est rev A 07.05.10 new issue EC

Part Number : D412702041B
 Drawing Number : D412702041B
 Project Number : N/A
 Drawing Revision : D
 Material : NIA
 Due Date : 5/15/2007
 Qty: 4 Um: Each

309

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-041B CHG001

KG 07.05.16

2.0 D412702059 GROMMET KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

GROMMET KIT

batch: B 32327 ✓

B 32327 1X ✓

as split.
 put back to stock.
 (-2)

3.0 D412702101B HARNESS ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

HARNESS ASSEMBLY

batch: B 32332 ✓

B 32484 1X ✓

(-2)

4.0 D412702103B HARNESS ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

HARNESS ASSEMBLY

batch: B 32333 ✓

B 32485

5.0 D412702105B HARNESS ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

batch: B 32334 ✓

B 32486

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Part Number: D412702041B

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D412702107B	HARNESS ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

batch: B32335 ✓

B32487

7.0	D412702109B	HARNESS ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

batch: B32336 ✓

B32488

8.0	D412702111B	HARNESS ASSEMBLY
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

HARNESS ASSEMBLY

batch: B32337 ✓

9.0	D412702113B	HARNESS ASSEMBLY
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

HARNESS ASSEMBLY

batch: B32338 ✓

10.0	D412702115B	HARNESS ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

batch: B32339 ✓

11.0	D412702117B	HARNESS ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

batch: B32340 ✓

12.0	D35421	BRACKET
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BRACKET

batch: B32129 X

7/5/14 SQ

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Seq. #: Machine Or Operation: Description :

13.0 D35711 GUIDE



Comment: Qty.: 7.0000 Each(s)/Unit Total: 28.0000 Each(s)

GUIDE

batch: 1531868

14.0 D35713 GUIDE



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

GUIDE

batch: 1531869

15.0 D3572041 GUIDE ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

GUIDE ASSEMBLY

batch: 1531870

16.0 D3578041 DOUBLER



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

DOUBLER

batch: 1531865

17.0 D3610041 BRACKET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

BRACKET

batch: 1532242

18.0 D36181 CAP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

CAP

batch: 32426

19.0 AN410A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

batch: 11100291

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Seq. #: Machine Or Operation: Description :

20.0 AN416A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

batch: M18949 ✓ X (-2)

21.0 AN425A BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

BOLT

batch: M14095. (4) M104438 (-4) M1044384X

22.0 AN444A Eyebolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Eyebolt

batch: M19512 (2) M13791 (1) M101291 (5) (-2)

23.0 MS24693S274 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Screw

batch: M104214 ✓ ok

24.0 MS24694S56 SCREW



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

SCREW

batch: M14195 X (-3)

25.0 MS24694S58 Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 40.0000 Each(s)

Screw

batch: M104407 X (-10)

26.0 MS24694S60 Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Screw

batch: M104407 X & 7/5/14 50 (-1)

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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27.0	AN960JD416	Washer
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Comment: Qty.: 26.0000 Each(s)/Unit Total: 104.0000 Each(s)

Washer

batch: M102929 *(-26)*

28.0	AN960JD416L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch: M102929 *(-4)*

29.0	MS21042L4	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Nut

batch: M103914 *(-12)*

30.0	CR321244	Cherry Rivet
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Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Cherry Rivet

batch: M16612X *5.0000 7/5/14 39*

31.0	QC4	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP *Lot 100920 7/5/16 (2)*

32.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-041B CHG001

Location:

PPP Rev: DRAFT *7/5/16 (2)*

Job Completion



Inspection Level 21 *7/5/16 (2)*

7/5/16

U 07-05-16

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1*	1*		1*		D3569-3	DECAL
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1*	1*			1*	D3569-3	DECAL
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1*	1*				D3569-3	DECAL
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS

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